

TYPE:	<b>A solventless chemically resistant two-pack epoxy repair and re-building compound. Plasmet 'R' is highly abrasion and wear resistant.</b>
SUGGESTED USE:	Re-building worn equipment. Replacing corroded and abraded metal, repairing valves, pumps and castings. Patching concrete and many other applications.
HEALTH & SAFETY:	<b>WARNING:</b> When using this product safety precautions should be observed. Avoid contact with skin or eyes. Do not ingest. Protective clothing and goggles must be worn. Read the Safety Data Sheet before use and observe all precautions.
SURFACE PREPARATION:	Surfaces should be dry and free from oil, grease and other contaminants. Where possible surface should be roughened to provide suitable key. For optimum adhesion and performance surfaces should be abrasive blasted before application to Swedish Standard SA2.5 with a 75 micron profile in accordance with data sheet SP1.
APPLICATION EQUIPMENT:	Trowel, putty knife, float, stiff short haired brush or any other suitable tool.
APPLICATION:	Apply to surface building to the desired thickness.
MIXING RATIO: MIXING:	2:1 Base to activator by weight. Remove lids from both components A-Activator and B-Base and scoop out all of component 'A' putting into component 'B'. Mix thoroughly ensuring that no unmixed material remains. Remove all mixed material from base tin and re-mix on a clean flat surface or shallow receptacle. The material remains usable for a limited period After mixing, dependent upon temperature, after which time application becomes difficult. Product should not be applied at temperatures below 5°C.
POT LIFE:	Variable with temperature and mass, but approximately:  20°C: 35-40 minutes 30°C: 30-35 minutes 35°C: 20-25 minutes
PACKAGING:	0.5kg, 1kg & 5kg
STORAGE LIFE:	2 years minimum in unopened tins, stored at 5°C-40°C.

COLOUR:	Dark grey
SPECIFIC GRAVITY:	1.3 gms/cc
FLASH POINT:	In excess of 100°C
CATALYST TYPE:	Modified cyclo-aliphatic/aliphatic amine
CHEMICAL RESISTANCE:	Good
ABRASION RESISTANCE:	Excellent
MECHANICAL STRENGTH:	Excellent
CLEANING SOLVENT:	Xylene, toluene, methyl ethyl ketone
CURE TIME:	Variable dependent upon film thickness and temperature, but at 20°C tack free 6-7 hours and full cure 4-5 days. However material may be usable in service before full cure is attained.  Should a second application of Plasmets 'R' be required, this should take place within the overcoating times specified below.
OVERCOATING:	Plasmets 'R' should be overcoated either with itself or Plasmets 'T' within the following time periods:
Ambient temperature	5°C to 10°C    Minimum 24 hours, maximum 36 hours. 10°C to 25°C    Minimum 7 hours, maximum 18 hours 25°C to 35°C    Minimum 3 hours, maximum 12 hours

At low temperatures and high humidity, amine bloom may occur, evidenced by a dull greenish tinge on the surface. Where this occurs the bloom must be removed by abrading the surface before overcoating is carried out.

**All values are approximate. Information regarding application of the product is available in the Corrocoat manual. Should further information be required, please consult Corrocoat Technical Services. Physical data is based on the product being in good condition before polymerisation, correctly catalysed and full cure being attained. Information regarding application of the product is available in the Corrocoat manual. Should further information be required, please consult Corrocoat Technical Services.**

**Reviewed 02/2006  
Reviewed 10/2017 (No change)  
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